



# LED

*GOOLED*

## XSA-316 Pin Fin LED Heat Sink $\Phi$ 48mm for Xicato

### Features VS Benefits

- \* The XSA-316 Xicato Pin Fin LED Heat Sinks are specifically designed for luminaires using the Xicato LED engines.
- \* Mechanical compatibility with direct mounting of the LED engines to the LED cooler and thermal performance matching the lumen packages.
- \* For spotlight and downlight designs from 400 to 1,300 lumen.
- \* Thermal resistance range  $R_{th}$  6.25°C/W.
- \* Xicato Thermal Class D , ( 60° tilt angle, 40°C ambient ) .
- \* Modular design with mounting holes foreseen for direct mounting of Xicato XSA/ XIM/ XTM modules.
- \* Diameter 48.0mm - standard height 30.0mm, Other heights on request.
- \* Forged from highly conductive aluminum.



\*The XSA-316 Xicato Pin Fin Heat Sink is standard foreseen from a variety of mounting holes which allow direct mounting of all Xicato Spot and down light LED modules and secondary optics on the Pin Fin LED heat sink.

\*In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.

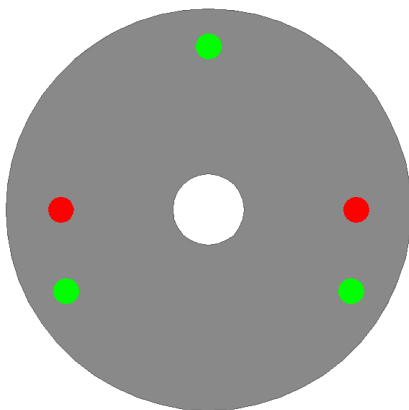
\*Below you find an overview of Xicato LED modules which standard fit on the XSA-316 Pin Fin LED Heat Sinks.

\*MingFa performs thermal validation tests on each of the LED modules mounted on the LED cooler and publishes.

\*This data in the Xicato Cooler thermal validation reports.

\*For a full overview of available LED coolers for Xicato LEDs, please refer to the Xicato LED cooler overview on.

# XICATO



### Xicato LED Modules directly Mounting Options

Xicato XSM LED modules name :

- XSM8027-xxxx ; XSM9530-xxxx ;
- XSM8030-xxxx ; XSM9540-xxxx ;
- XSM8040-xxxx ; XSMV830-xxxx ;
- XSM9527-xxxx ;

Direct mounting with 3 screws M3 x 12mm;  
Green indicator marks.

Xicato XIM LED modules name :

- XIM198027-xxx ; XIM198040-xxx ; XIM09-V9xxxxxx ;
- XIM198030-xxx ; XIM19V830-xxx ;
- XIM198035-xxx ; XIM0980 xxxxxx ;

Direct mounting with 3 screws M3 x 20mm;  
Green indicator marks.

Xicato XTM LED modules:

- XTM19-8027-xxx ; XTM19-8040-xxx ; XTM0995 xxxxxx ;
- XTM19-8030-xxx ; XTM19-V830-xxx ;
- XTM19-8035-xxx ; XTM09-V9xxxxxx ;

Direct mounting with 3 screws M3 x 10mm;  
Green indicator marks.

Direct mounting by Zhaga mounting holes with 2 screws M3 x 8mm;  
Red indicator marks.

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**XSA-316 Pin Fin LED Heat Sink  $\Phi$ 48mm for Xicato**

**Mounting Options and Drawings & Dimensions**

Example: XSA-316-M3-B-1

Example: XSA-316-M3- **1** - **2**

**1** Anodising Color

B-Black

C-Clear

Z-Custom

**2** Mounting Options - see graphics for details Combinations available

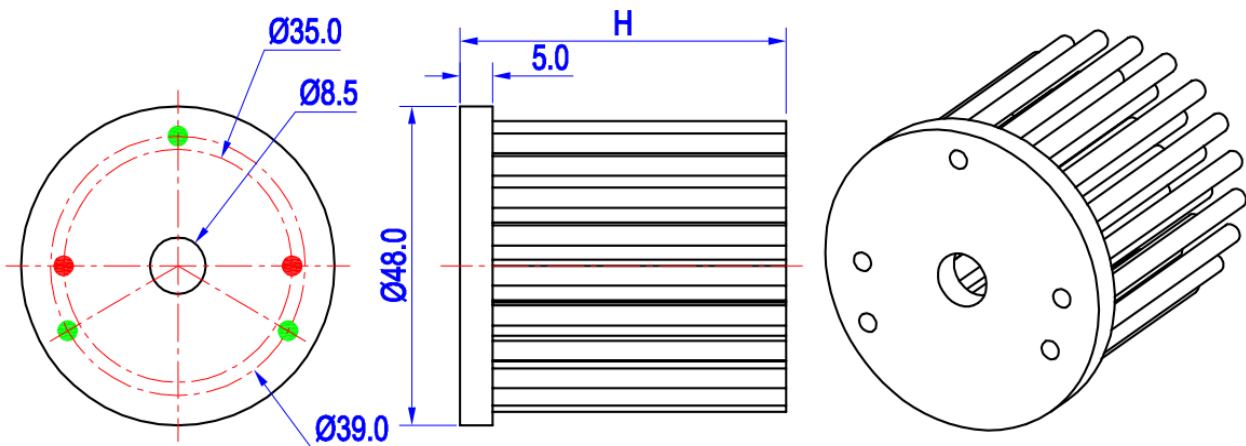
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means option 1 and 2 combined

**Notes:**

- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MingfaTech.
- MingfaTech reserves the right to change products or specifications without prior notice.

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH	THREAD HOLE DISTANCE
N	XSA-316-M3-#-N	M3	6.5mm	39.0mm/ 3-@120°
1	XSA-316-M3-#-1	M3	6.5mm	35.0mm/ 2-@180° (Zhaga Book 3)
2	XSA-316-M3-#-2	M3	$\Phi$ 8.5mm	Through-Hole



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**XSA-316 Pin Fin LED Heat Sink Φ48mm for Xicato**

**The product data table**

	<b>Model No.</b>	XSA-317
	<b>Heatsink Size</b>	Φ48xH30mm
	<b>Heatsink Material</b>	AL1070
	<b>Finish</b>	Black Anodized
	<b>Weight (g)</b>	46.0
	<b>Dissipated power (T<sub>hs-amb</sub>,50°C)</b>	8.0 (W)
	<b>Cooling surface area (mm<sup>2</sup>)</b>	15420
	<b>Thermal Resistance (R<sub>hs-amb</sub>)</b>	6.25 (°C/W)

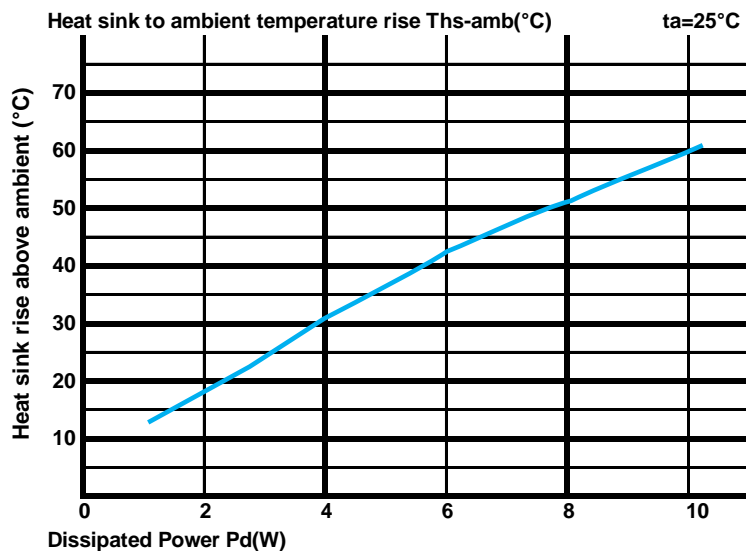
**The thermal data table**

\* Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.

\*To calculate the dissipated power please use the following formula: Pd = Pe x (1-ηL).

Pd - Dissipated power ; Pe - Electrical power ; ηL = Light efficiency of the LED module;

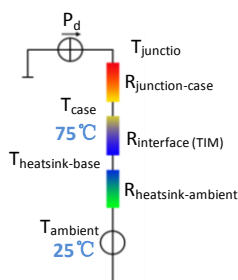
Dissipated Power Pd(W)	Pd = Pe x (1-ηL)	Heat sink to ambient thermal resistance R <sub>hs-amb</sub> (°C/W)	Heat sink to ambient temperature rise T <sub>hs-amb</sub> (°C)
		XSA-317	
2.0		9.00	18.0
4.0		7.50	30.0
6.0		7.00	42.0
8.0		6.25	50.0
10.0		5.90	59.0



\*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).

MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.

Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



\*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.

Geometric shapes are different, the thermal resistance is different. Formula:  $\theta = (T_{hs} - T_a) / P_d$

$\theta$  - Thermal Resistance [°C/W]; T<sub>hs</sub> - Heatsink temperature ; T<sub>a</sub> - Ambient temperature ;

\*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer shell is R<sub>junction-case</sub>, the thermal resistance of the TIM outside the package is R<sub>interface (TIM)</sub> [°C/W], the thermal resistance with the heat sink is R<sub>heatsink-ambient</sub> [°C/W], and the ambient temperature is T<sub>ambient</sub> [°C].

\*Thermal resistances outside the package R<sub>interface (TIM)</sub> and R<sub>heatsink-ambient</sub> can be integrated into the thermal resistance R<sub>case-ambient</sub> at this point. Thus, the following formula is also used:

$$T_{junction} = (R_{junction-case} + R_{case-ambient}) \cdot P_d + T_{ambient}$$