



for

LED



GooLED

**XSA-319 Pin Fin LED Heat Sink  $\Phi$ 58mm for Xicato**

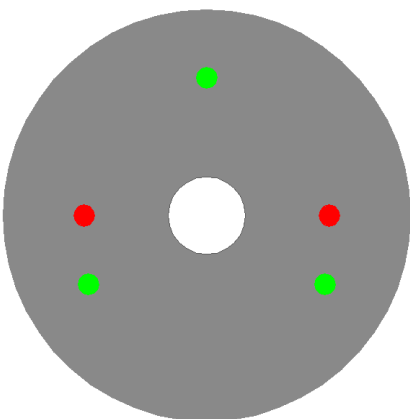
**Features VS Benefits**

- \* The XSA-319 Xicato Pin Fin LED Heat Sinks are specifically designed for luminaires using the Xicato LED engines.
- \* Mechanical compatibility with direct mounting of the LED engines to the LED cooler and thermal performance matching the lumen packages.
- \* For spotlight and downlight designs from 500 to 1,600 lumen.
- \* Thermal resistance range Rth 5.0°C/W.
- \* Xicato Thermal Class E , ( 60° tilt angle, 40°C ambient ) .
- \* Modular design with mounting holes foreseen for direct mounting of Xicato XSA/ XIM/ XTM modules.
- \* Diameter 58.0mm - standard height 30.0mm,Other heights on request.
- \* Forged from highly conductive aluminum.



- \*The XSA-319 Xicato Pin Fin Heat Sink is standard foreseen from a variety of mounting holes which allow direct mounting of all Xicato Spot and down light LED modules and secondary optics on the Pin Fin LED heat sink.
- \*In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.
- \*Below you find an overview of Xicato LED modules which standard fit on the XSA-319 Pin Fin LED Heat Sinks.
- \*MingFa performs thermal validation tests on each of the LED modules mounted on the LED cooler and publishes.
- \*This data in the Xicato Cooler thermal validation reports.
- \*For a full overview of available LED coolers for Xicato LEDs, please refer to the Xicato LED cooler overview on.

**XICATO**



**Xicato LED Modules directly Mounting Options**

**Xicato XSM LED modules name :**

- XSM8027-xxxx ; XSM9530-xxxx ;
- XSM8030-xxxx ; XSM9540-xxxx ;
- XSM8040-xxxx ; XSMV830-xxxx ;
- XSM9527-xxxx ;

Direct mounting with 3 screws M3 x 12mm;  
Green indicator marks.

**Xicato XIM LED modules name :**

- XIM198027-xxx ; XIM198040-xxx ; XIM09-V9xxxxxx ;
- XIM198030-xxx ; XIM19V830-xxx ;
- XIM198035-xxx ; XIM0980 xxxxxxx ;

Direct mounting with 3 screws M3 x 20mm;  
Green indicator marks.

**Xicato XTM LED modules:**

- XTM19-8027-xxx ; XTM19-8040-xxx ; XTM0995 xxxxxxx ;
- XTM19-8030-xxx ; XTM19-V830-xxx ;
- XTM19-8035-xxx ; XTM09-V9xxxxxx ;

Direct mounting with 3 screws M3 x 10mm;  
Green indicator marks.  
Direct mounting by Zhaga mounting holes with 2 screws M3 x 8mm;  
Red indicator marks.

#### Mounting Options and Drawings & Dimensions

Example: XSA-319-M3-B-1

Example: XSA-319-M3-**1**-**2**

**1** Anodising Color

B-Black

C-Clear

Z-Custom

**2** Mounting Options - see graphics for details Combinations available

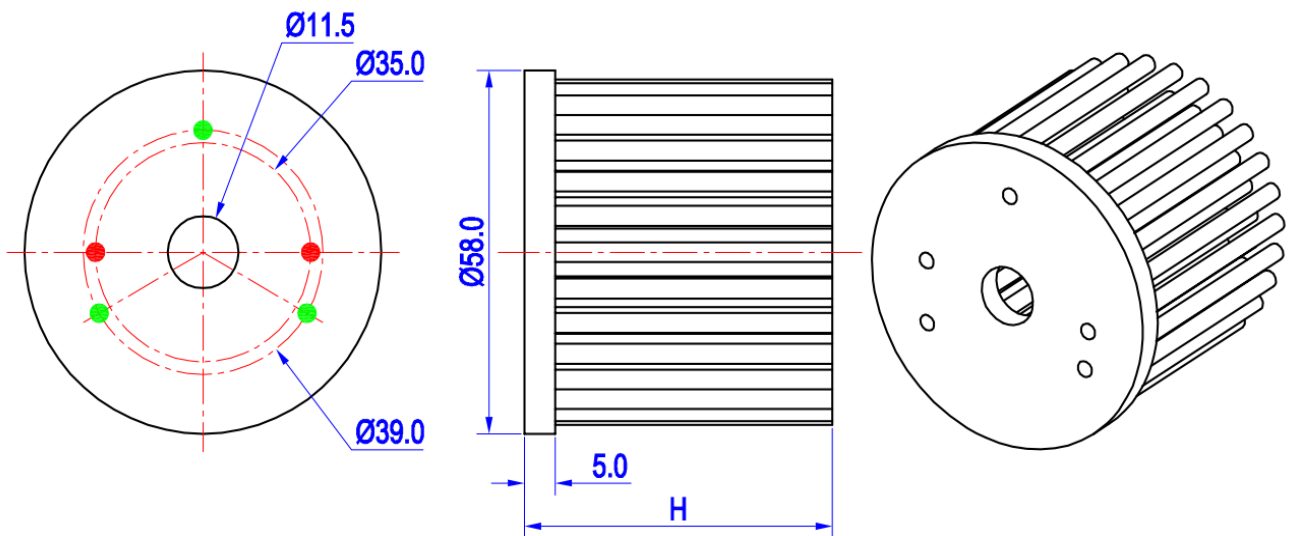
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means option 1 and 2 combined


**Notes:**

- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MingfaTech.
- MingfaTech reserves the right to change products or specifications without prior notice.

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH	THREAD HOLE DISTANCE
N	XSA-319-M3-#-N	M3	6.5mm	39.0mm/ 3-@120°
1	XSA-319-M3-#-1	M3	6.5mm	35.0mm/ 2-@180° (Zhaga Book 3)
2	XSA-319-M3-#-2	M3	$\Phi 11.5\text{mm}$	Through-Hole



#### The product data table

	Model No.	XSA-319
	Heatsink Size	$\Phi 58 \times H30\text{mm}$
	Heatsink Material	AL1070
	Finish	Black Anodized
	Weight (g)	79.0
	Dissipated power ( $T_{hs-amb}, 50^\circ\text{C}$ )	10.0 (W)
	Cooling surface area ( $\text{mm}^2$ )	27134
	Thermal Resistance ( $R_{hs-amb}$ )	5.0 ( $^\circ\text{C}/\text{W}$ )

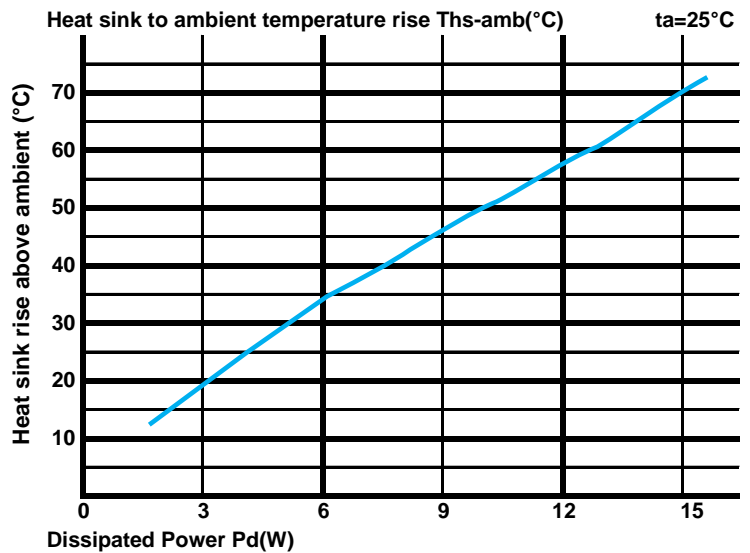
#### The thermal data table

\* Please be aware the dissipated power  $P_d$  is not the same as the electrical power  $P_e$  of a LED module.

\* To calculate the dissipated power please use the following formula:  $P_d = P_e \times (1 - \eta_L)$ .

$P_d$  - Dissipated power ;  $P_e$  - Electrical power ;  $\eta_L$  = Light efficiency of the LED module;

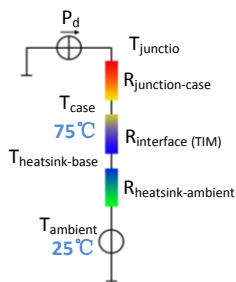
Dissipated Power $P_d$ (W)	$P_d = P_e \times (1 - \eta_L)$	Heat sink to ambient thermal resistance $R_{hs-amb}$ ( $^\circ\text{C}/\text{W}$ )	Heat sink to ambient temperature rise $T_{hs-amb}$ ( $^\circ\text{C}$ )
		XSA-319	
3.0		6.67	20.0
6.0		5.83	35.0
9.0		5.11	46.0
12.0		4.75	57.0
15.0		4.67	70.0



\*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).

MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.

Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



\*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.

Geometric shapes are different, the thermal resistance is different. Formula:  $\theta = (T_{hs} - T_a) / P_d$

$\theta$  - Thermal Resistance [ $^\circ\text{C}/\text{W}$ ];  $T_{hs}$  - Heatsink temperature ;  $T_a$  - Ambient temperature ;

\*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer shell is  $R_{junction-case}$ , the thermal resistance of the TIM outside the package is  $R_{interface (TIM)}$  [ $^\circ\text{C}/\text{W}$ ], the thermal resistance with the heat sink is  $R_{heatsink-ambient}$  [ $^\circ\text{C}/\text{W}$ ], and the ambient temperature is  $T_{ambient}$  [ $^\circ\text{C}$ ].

\*Thermal resistances outside the package  $R_{interface (TIM)}$  and  $R_{heatsink-ambient}$  can be integrated into the thermal resistance  $R_{case-ambient}$  at this point. Thus, the following formula is also used:

$$T_{junction} = (R_{junction-case} + R_{case-ambient}) \cdot P_d + T_{ambient}$$